A. COURSE DESCRIPTION

Credits: 2
Lecture Hours/Week: 1
Lab Hours/Week: 2
OJT Hours/Week: *.*
Prerequisites: None
Corequisites: None
MnTC Goals: None

This course covers the basic operation of a programmable logic controller. The hardware and software aspects of the controllers will be explored in the lab. The basic ladder diagram, timer, counter and sequencer instructions will be covered. (Prerequisite or concurrent enrollment in ELEC1202) (2 Credits: 1 lecture/1 lab)

B. COURSE EFFECTIVE DATES: 10/14/1998 - Present

C. OUTLINE OF MAJOR CONTENT AREAS

1. Analyze ladder diagrams
2. Write programs
3. Edit programs
4. Program timer function
D. LEARNING OUTCOMES (General)
   1. Describe programmable controller
   2. Identify AC/DC input modules
   3. Identify AC/DC output modules
   4. Identify logic input/output modules
   5. Identify analog input/output modules
   6. Identify relay output modules
   7. Describe wiring/shielding practices
   8. Identify PLC memory structure
   9. Define I/O devices
  10. Apply addresses to I/O to external devices
  11. Analyze ladder diagrams
  12. Identify programming devices
  13. Design PLC programs, including use of Boolean ladder logic to optimize circuits
  14. Edit PLC programs
      Program relay functions
      Program latching relay functions
      Program timer function
      Program counter function
      Program sequencer functions
  15. Develop Human-Machine Interfaces (HMI) for PLC systems
  16. Describe troubleshooting procedures
  17. Exhibit safe work practices

E. Minnesota Transfer Curriculum Goal Area(s) and Competencies
   None

F. LEARNER OUTCOMES ASSESSMENT
   As noted on course syllabus

G. SPECIAL INFORMATION
   None noted